

	<b>AC-255</b>	<b>AC-2510</b>
<b>Machine frame</b>	Bridge frame	Bridge frame
<b>Working range (X x Y)</b>	1270 x 1270 mm	2500 x 1270 mm
<b>Table loading weight</b>	150 kg	150 kg
<b>Positioning speed</b>	100 m/min	100 m/min
<b>Punching force</b>	200 kN	200 kN
<b>Punching drive</b>	Servo-Electric drive	Servo-Electric drive
<b>Max. hit rate</b>	480 /min	480 /min
<b>Hit rate in marking mode</b>	900 /min	900 /min
<b>Hit rate with 25mm pitch</b>	370 /min	350 /min
<b>Tooling system</b>	Turret	Turret
<b>Tool stations</b>	51	51
<b>Tool stations / rotatable</b>	4	4
<b>Drive</b>	AC Servo drives	AC Servo drives
<b>Controller</b>	AMNC-F (15") 5 Axes	AMNC-F (15") 5 Axes
<b>Display size</b>	15"	15"
<b>Display type</b>	Colour display (Touchscreen)	Colour display (Touchscreen)
<b>Operating system</b>	Windows XP	Windows XP
<b>Controlled axes</b>	5	5
<b>Memory capacity</b>	128 MB	128 MB
<b>Programming system</b>	Absolute / incremental	Absolute / incremental
<b>Length</b>	4100 mm	4165 mm
<b>Width</b>	2560 mm	5120 mm
<b>Height</b>	2082 mm	2082 mm
<b>Weight</b>	12000 kg	13000 kg